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WORKWEAR BRANDING · CONTROL PACK

Branding Control Pack Placement and AQL Records

A printable record set for custom workwear programs:
garment risk, placement, size scaling, wash testing and AQL sign-off.

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DISCLAIMER

This resource is practical procurement guidance written from a China-side workwear factory's perspective. It is not legal, safety or compliance advice. Compliance thresholds, test methods and class requirements vary by jurisdiction and garment; confirm every value against the current standard and an accredited lab report before you commit funds.

Branding control pack · Document ID: SPEC-BRAND-CONTROL-001

1. Garment and Risk Matrix

Complete one row per garment family before artwork is discussed. Name each branding panel by a physical landmark, not by color.

GARMENT CLASS	FABRIC AND GSM	WASH ENVIRONMENT	DECORATION METHOD	HI-VIS OR FR CONSTRAINT	OWNER
Example: hi-vis jacket	300 GSM poly-cotton	Industrial, ISO 15797	Heat-sealed patch	Keep logo off tape; preserve fluorescent area	

2. Placement Sheet

Record the approved position on the physical garment. Attach a photo of the marked sample to the control pack.

STYLE	ZONE	MAXIMUM SIZE	TAPE CLEARANCE	APPROVED POSITION	INITIALS

3. Logo Scaling by Size

Do not copy one logo size across the full size run. Approve each band on a physical garment with the exact branding applied.

SIZE BAND	LOGO WIDTH	PLACEMENT ADJUSTMENT	APPROVED ON SAMPLE	INITIALS
S–M	3.0–3.5 in	Keep 0.5 in above pocket opening	☐	
L–XL	3.5 in	Standard placement	☐	
2XL–3XL	3.5 in	Move outward 0.25–0.5 in	☐	
4XL+	3.5–4.0 in	Re-measure on the actual garment	☐	

Starting points, not a grading rule. Confirm on a physical size run before bulk production.

4. Wash-Test Log

Run the branded sample under the production wash protocol. Record the standard, cycle count, failure mode and inspector.

CYCLE	STANDARD AND TEMPERATURE	DETERGENT AND DRYING	RESULT	INSPECTOR
5				
10				
20				
30				
50				

Write failure cues in words: edge lift at corners, cracking, color shift, stitch fray, puckering, tape distortion.

5. AQL Shipment Approval

Do not release the shipment without the PO, lot size, sample size and defect counts on one page.

PO AND STYLE	LOT SIZE	SAMPLE SIZE	CRITICAL / MAJOR / MINOR	DECISION	INSPECTOR

6. Sign-Off

ROLE	NAME	SIGNATURE	DATE
Employer or duty holder			
Manufacturer			
Decorator			
Brand or certificate holder			

7. Before You Sign

- □ Garment and risk matrix complete — no TBD fields
- □ Placement sheet approved on the physical sample
- □ Logo size approved across the full size run
- □ Wash-test log complete and compared with the golden sample
- □ AQL report attached with defect counts and shipment decision
- □ Golden sample, approved swatch and control pack retained

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Approve the process, not just the logo.

Send the garment list, wash environment and logo files —
a placement and wash-test plan is returned with the quote.

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